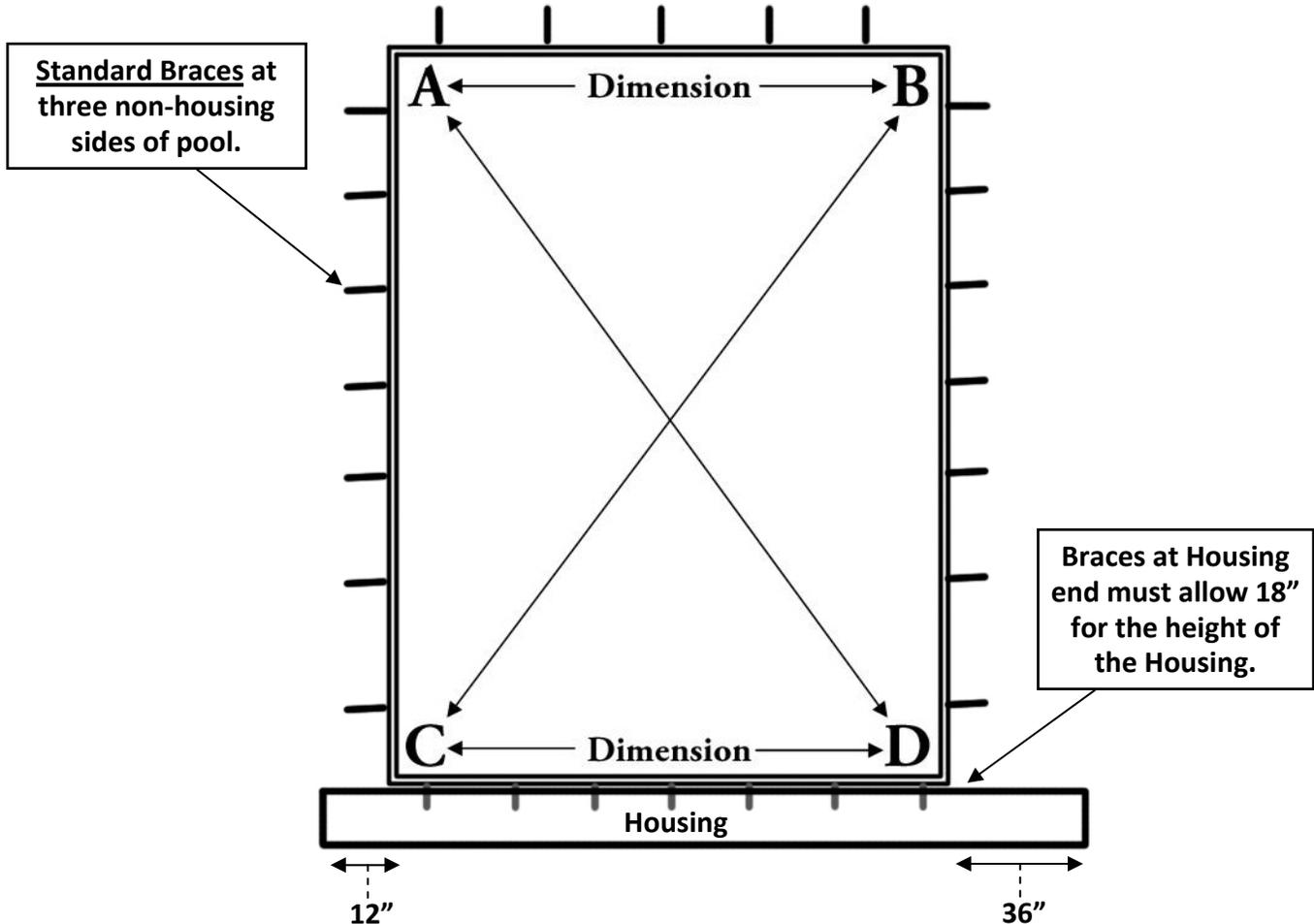


## Vinyl Liner Pool Preparation Guide

**Note:** It is very important that the pool is square providing a true rectangle.  
To be sure the pool wall is square check these dimensions:

width AB = width CD  
length AC = length BD  
diagonal AD = diagonal BC



### Provisions:

1. For polymer walls, PCS I Braces are recommended. These must be attached to the Housing End of the wall. A clearance of 18" is required from the top of the pool wall to the tops of the braces.
2. Steel walls do not require I Braces. Support Braces are secured directly to the wall. A clearance of 18" from the top of the pool wall to the top of the Support Braces is required.
3. The motor side of the Housing will extend 36" beyond the pool wall. The opposite side will extend 12" beyond the pool wall.